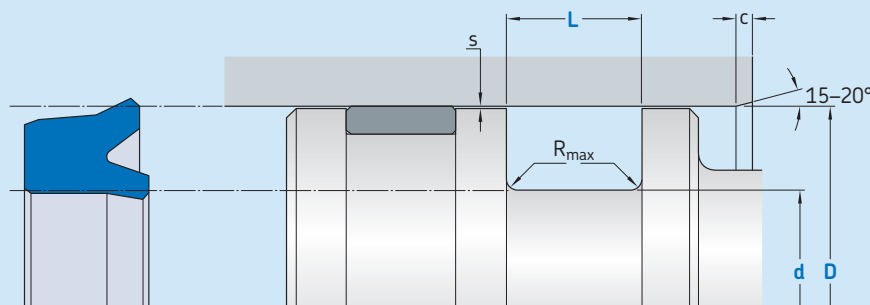


DK01-PE



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2,5 \mu m$	0,05–0,2 μm
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of 0,5 R_z , based on $C_{ref} = 0\%$

Standard dimensions						Maximal radial extrusion gap			
D	d	L	R_{max}	c	$s^{1)}$				
H9	incl.	+ 0,2				20 bar	100 bar	200 bar	400 bar
mm						mm			
13	25	D – 8	6,0	0,4	3,5	0,33	0,18	0,11	0,05
25	50	D – 10	7,0	0,4	4,0	0,37	0,22	0,16	0,10
50	75	D – 12	8,0	0,4	4,5	0,42	0,27	0,20	0,14
75	150	D – 15	10,0	0,4	5,0	0,46	0,31	0,25	0,19
150	200	D – 20	12,0	0,4	6,0	0,54	0,39	0,32	0,26

¹⁾ Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile
D x d x L [mm]
Sealing material

Piston seal DK01-PE
100 x 85 x 10
ECOPUR DD

Operating parameters

Material Seal	Temperature		Speed ¹⁾	Pressure ²⁾
	from	to	max	max
–	°C		m/s	bar (MPa)
■ ECOPUR DD	–30	+100	0,5	400 (40)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.